Thank you for your purchase!

Below you will find some common bolt torques that may be useful during your pan swap.

Feel free to Contact us if you have any questions during the install.

Transmission	Bolt Size	Torque		
		N-m	In-Lbs.	Ft-Lbs.
Pan bolts to case				
TH350	5/16-18			12
TH400	5/16-18			12
4L80E	M8	24		18
700R-4 / 4L60 / 4L60E	M8	16		12
6L80 / 6L90	M6	9	80	
8L45 / 8L80 / 8L90	M6	12	106	
10L1000	M6			
Fluid drain plug nut	M12	20		15
Fluid drain plug nut part no.	24233099			
Level check plug (if equipped)	M6	9	80	